

冷間引抜パイプ ステンレス鋼鋼管

製造可能規格

用途	JIS			その他主なる製造規格		
	規格番号	規格名称	種類記号	ASTM	BS	NK
配管用	G3459	配管用ステンレス鋼鋼管	オーステナイト系 SUS304 (TP,H-TP,L-TP) SUS309 (TP,S-TP) SUS310 (TP,S-TP) SUS316 (TP,H-TP,L-TP) SUS317 (TP,L-TP) SUS321 (TP,H-TP) SUS347 (TP)	A312	3605	K304TP K304LTP K316TP K316LTP
			オーステナイト・フェライト系 (二相鋼) SUS329 (J1TP,J3LTP,J4LTP)			
			フェライト系 SUS405TP SUS409LTP SUS410LTP SUS430TP SUS444TP			
熱交用	G3463	ボイラ・熱交換器用ステンレス鋼鋼管	オーステナイト系 SUS304 (TB,H-TB,L-TB) SUS309 (TB,S-TB) SUS310 (TB,S-TB) SUS316 (TB,H-TB,L-TB) SUS317 (TB,L-TB) SUS321 (TB,H-TB) SUS347 (TB)	A213 A268 A269		
			オーステナイト・フェライト系 (二相鋼) SUS329 (J1TB,J3LTB,J4LTB)			
			フェライト系 SUS405TB SUS409LTB SUS430TB SUS444TB			
機械構造用	G3446 (準拠)	機械構造用ステンレス鋼鋼管	オーステナイト系 SUS304TKA SUS316TKA SUS321TKA SUS347TKA			
			フェライト系 SUS430TKA			
			マルテンサイト系 SUS410TKA			
鋼管のJIS規格外の鋼種		快削鋼	オーステナイト系 SUS303 マルテンサイト系 SUS416			
		耐食鋼	YUS170 YUS190 YUS270 YUS409D YUS436S SUS420M1 N254N			
		その他	コバルト インコネル600			



製造可能範囲

外径 (m)	呼び径		外径 (mm)	肉厚 (mm)																																			
	A	B		0.3	0.5	0.8	1	1.2	1.5	1.8	2	2.2	2.5	2.6	3	3.2	4.5	4.7	5.2	5.5	6	6.5	7.6	8	8.5	9	9.5	10	11	12	13	14	15						
			3.0	●	●																																		
			5.0	●	●	●	●																																
			6.0	●	●	●	●	●	●	●	●																												
1/4			6.4	●	●	●	●	●	●	●	●																												
			8.0	●	●	●	●	●	●	●	●	●																											
	6	1/8	10.5	●	●	●	●	●	●	●	●	●																											
1/2			12.7	●	●	●	●	●	●	●	●	●	●																										
	8	1/4	13.8	●	●	●	●	●	●	●	●	●	●	●																									
			15.0	●	●	●	●	●	●	●	●	●	●	●	●																								
5/8			15.9	●	●	●	●	●	●	●	●	●	●	●	●	●																							
	10	3/8	17.3	●	●	●	●	●	●	●	●	●	●	●	●	●	●																						
			20.0	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																					
	15	1/2	21.7	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																				
1			25.4	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																			
	20	3/4	27.2	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
			30.0	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
1 1/4			31.8	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
	25	1	34.0	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																
1 1/2			38.1	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●															
			40.0	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●														
	32	1 1/4	42.7	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●													
1 3/4			44.5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●												
	40	1 1/2	48.6	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●										
2			50.8	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●									
2 1/8			54.0	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●								
2 1/4			57.1	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●							
	50	2	60.5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●						
2 1/2			63.5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●					
			65.0	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
			75.0	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
3	65	2 1/2	76.3	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
	80	3	89.1	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
4	90	3 1/2	101.6	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
4 1/2	100	4	114.3	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
5			127.0	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
5 1/2	125	5	139.8	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
6 1/2	150	6	165.2	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	